SERIES: DIAMOND-TEX SCREEN D (Depth)-(caulking by others) STANDARD CONSTRUCTION: -1" [3.18mm](typ.) (Available with tube frame or flat bar frame) Depth (with flat bar frame): 1/4" To 3/8" [6.35mm to 9.53mm] Extruded Aluminum Depth (with tube frame, 1/8" [3.18mm] wall): 2" [51mm] to 6" [152mm] Extruded Aluminum H (Frame Height) FINISH: Mill Aluminum (Std.) SINGLE SECTION SIZE LIMITATIONS: Height - 10" [254mm] Minimum To 120" [3048mm] Maximum Width - 10" [254mm] Minimum To 120" [3048mm] Maximum Depth - 3/8" [9.53mm] Minimum To 6" [152mm] Maximum NOTE: BOTH DIMENSION CANNOT EXCEED 84" [2134mm] **OPTIONS:** ☐ 0.75 x .051 [19.05mm x 1.29mm] Flattened Alum. Birdscreen ☐ 18-16 Mesh 0.011 [0.28mm] AL. Insect Screen VERTICAL SECTION ☐ Bar Perimeter Frame ☐ Channel Perimeter Frame ☐ Tube Perimeter Frame **INSTALLATION OPTIONS:** ☐ Holes in outer frame ☐ Clip angles ☐ None ☐ Other **OPTIONAL FINISHES:** H ☐ Powder Polyester TGIC (2 coats) baked on at 410°F(210°C), 2.5 to 3.5 mils Meets AAMA-2603 Standards Powder Super durable polyester (2 coats) baked on at 410°F(210°C), 2.5 to 3.5 mils Meets AAMA-2604-05 Standards ☐ Acrylic baked enamel (ACRA-BOND® ULTRA) by AkzoNobel baked on at 350°F(176°C), 0.8 to 1.2 mils dry Meets AAMA-2603 Standards ☐ Kynar® (ALUM*A*STAR®) 2 coats by AkzoNobel baked on at 450°F(232°C), 1.2 to 1.6 mils dry Meets AAMA-2605-05 Standards ☐ Kynar 500® or HYLAR® 5000 70% TRINAR® (2 coats) by AkzoNobel baked on at 450°F(232°C), 1.2 to 1.6 mils dry, Meets AAMA-2605-05 Standards ☐ Kynar 500® or HYLAR® 5000 (70% Tri-Escent II) (2 coats) by AkzoNobel, a superior finish to other metallic or anodized finishes. A blend of mica, ceramic, and inorganic pigments creates subtle yet dazzling design that goes beyond metallic color without the requirement of a Mullion (Typ.) clear coat. 14 standard colors - custom colors available. Baked on at 415°F(213°C), 1.4 to 1.8 mils dry, meets AAMA 2605-05. ☐ Clear Anodize Match (paint meets AAMA 611) ☐ Integral Color Anodize Match (paint meets AAMA 611) · Clear coat available for all above finishes. (caulking by • Hylar® 5000 is a registered trademark of Solvay Solexis, Inc. -Section Width -Section Width others-typical) • Kynar® 500 is a registered trademark of Arkema. • ALUM*A*STAR® 50 and TRINAR® are registered trademarks of AkzoNobel ACRA-BOND® ULTRA is a registered trademark of AkzoNobel HORIZONTAL MULTI-SECTION Due to continuing research, United Enertech reserves the right to change specifications without notice. 3005 South Hickory Street **OVERALL SCREEN DIMENSIONS** INDIVIDUAL GRID DIMENSIONS Chattanooga, Tennessee 37407 Tel: (423) 698-7715 Fax: (423) 698-6629 (W) (H) (A) (C) www.unitedenertech.com (D) (B) **SERIES: DIAMOND-TEX SCREEN** DRAWN BY: DATE: REV DATE: REV. NO. APPROVED BY: DWG. NO.:

MHM

5-18-10

7-3-13

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BGT

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